



ABS AluTrax - Dachhaken

AT

PSAGA PB 22-1W3



MoA 308-01



Werkzeuge | Tools



TX20, TX30



5



SW17



6



Sicherheitshinweise | Safety instructions



- DE Montageanleitung beachten (1) und Sicherheitshinweise beachten (2).
- EN Comply with the installation manual (1) and Comply with the safety instructions (2).
- FR Respecter la notice de montage (1) and Respecter les consignes de sécurité (2).
- NL Montagehandleiding in acht nemen (1) and Veiligheidsinstructies in acht nemen (2).
- BGR Спазвайте инструкциите за монтаж (1) and Спазвайте инструкциите за безопасност (2).
- DK Følg monteringsvejledningen (1) and Følg sikkerhedshenvisningerne (2).
- ET Järgige paigaldusjuhendit (1) ja ohutusjuhiseid (2).
- FI Noudata asennusohjeita (1) and Noudata turvallisuusohjeita (2).
- IT Rispettare le istruzioni di montaggio (1) and Rispettare le istruzioni di sicurezza (2).
- PL Przestrzegać zaleceń instrukcji montażu (1) and Przestrzegać zasad bezpieczeństwa (2).
- SK Dodržujte návod na montáž (1) and Dodržujte bezpečnostné pokyny (2).
- SL Sledite navodilom za namestitve (1) and Sledite varnostnim navodilom (2).
- ES Observar las instrucciones de montaje (1) and Observar las indicaciones de seguridad (2).
- CS Dodržujte návod k montáži (1) and Dodržujte bezpečnostní pokyny (2).
- HU Vegye figyelembe a szerelési útmutatót (1) and Vegye figyelembe a biztonsági utasításokat (2).

Für eine ordnungsgemäße Montage ist eine Dokumentation des Einbaus zwingend erforderlich!
For a proper installation, a complete documentation of assembly is absolutely necessary.

Kontakte | Contact persons

Vertrieb & Technische Beratung
Sales & Technical Support
+49 (0) 28 32 - 972 81 - 0
vertrieb@absturzicherung.de

Schulung
Training
+49 (0) 28 32 - 972 81 - 148
schulung@absturzicherung.de

Montagevorbereitung
Assembly
+49 (0) 28 32 - 972 81 - 260
service@absturzicherung.de

Mustertypenschild | Sample label

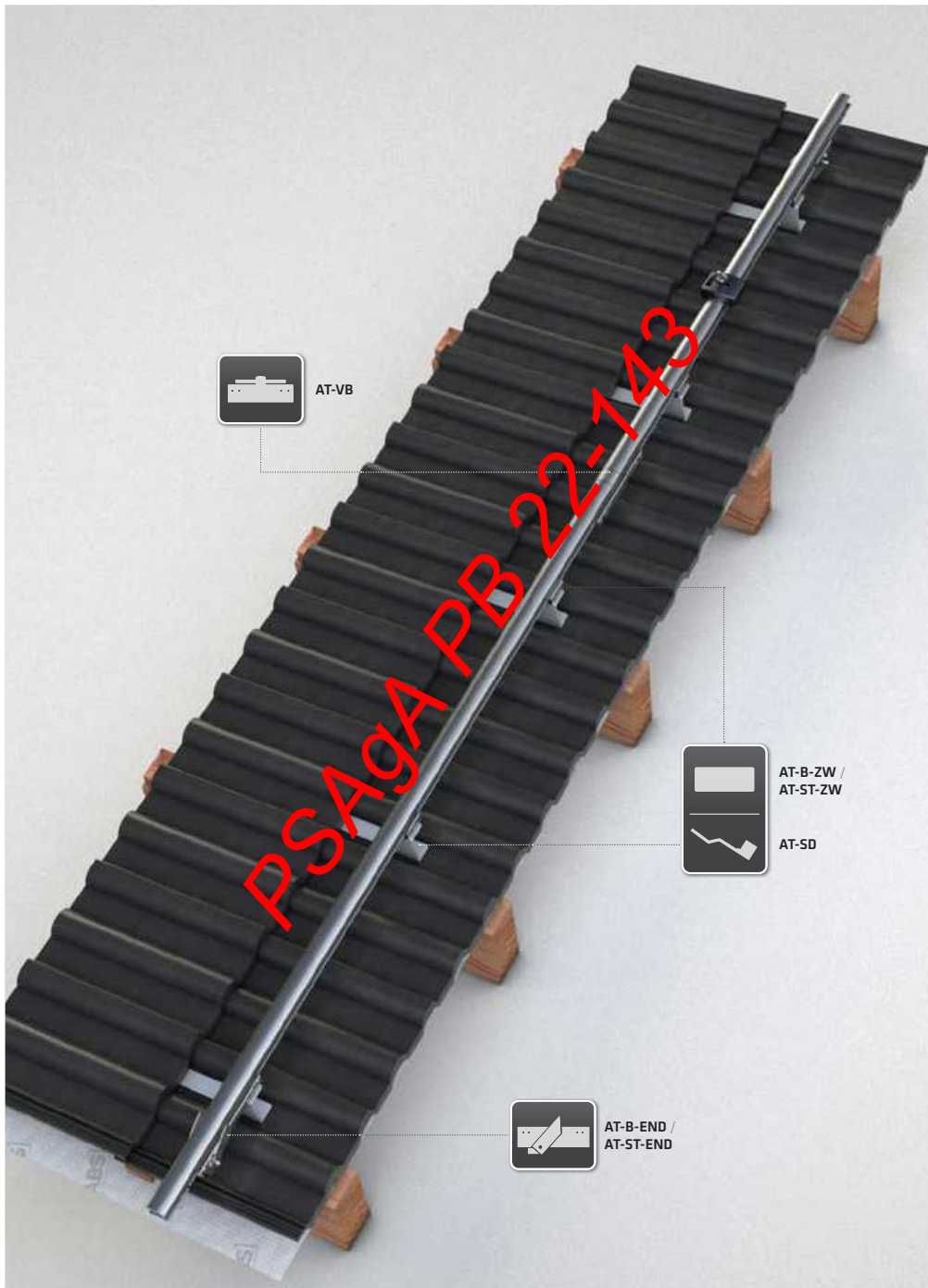
[ABS]	ABS SAFETY GMBH ³ Kevelaer, Germany info@absturzicherung.de www.absturzicherung.de	¹	²
Mustertypenschild / Sample only		Chargennummer / Batch number	
⁴		⁵	
⁶ Normen / Standards	<input type="checkbox"/>		
⁷ Max. Nutzer gleichzeitig (DIN EN 795:2012) Max. No. of simultaneous users	<input type="checkbox"/>		
¹¹ Modellnummer / Model number	<input type="checkbox"/>		
<input type="checkbox"/>	<input type="checkbox"/>		
<input type="checkbox"/>	<input type="checkbox"/>		

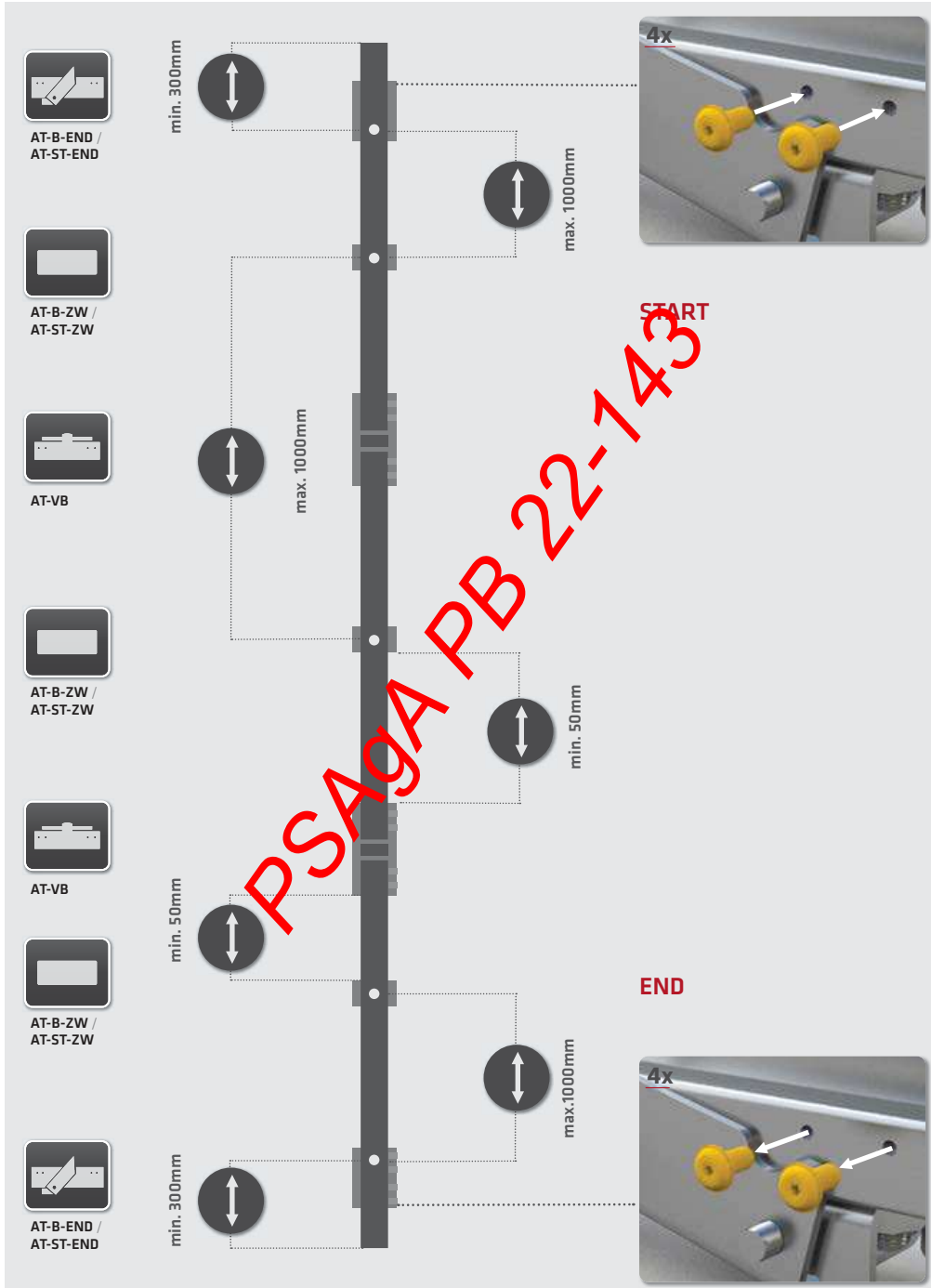
Montageschritte dokumentieren

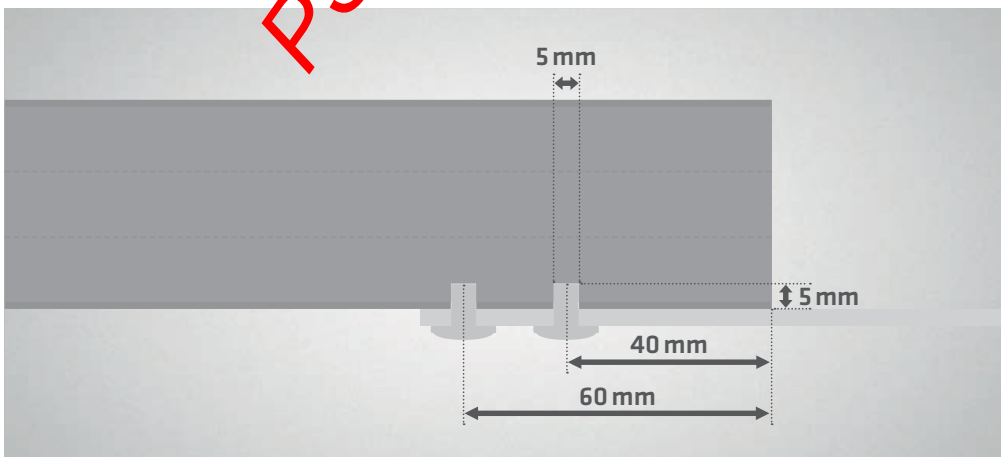
Document assembly step



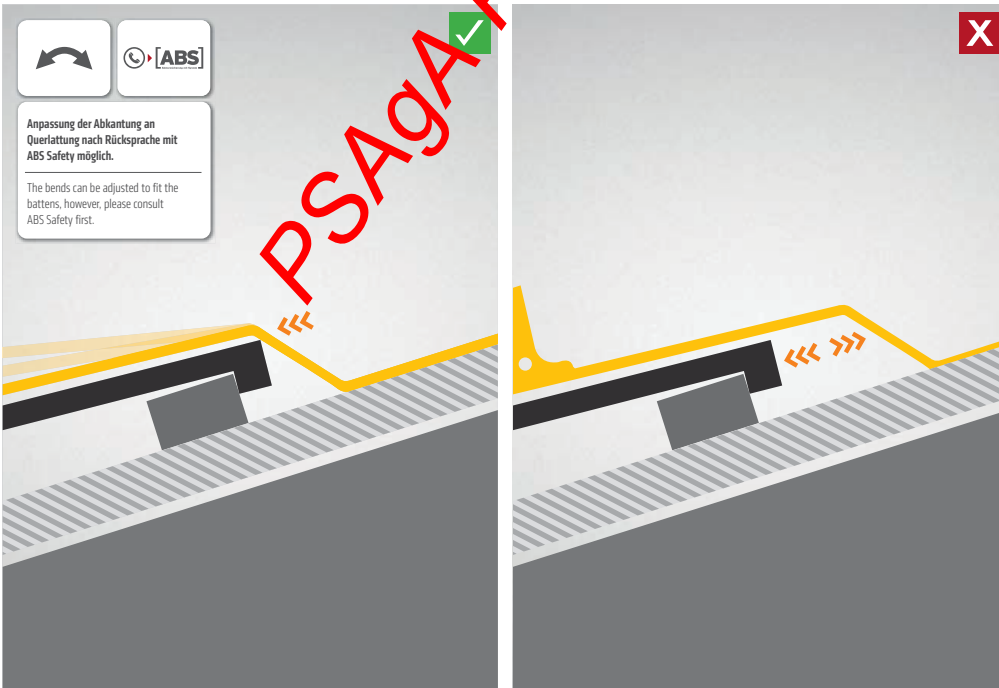
Dokumentation ist Pflicht!
Documentation is compulsory!

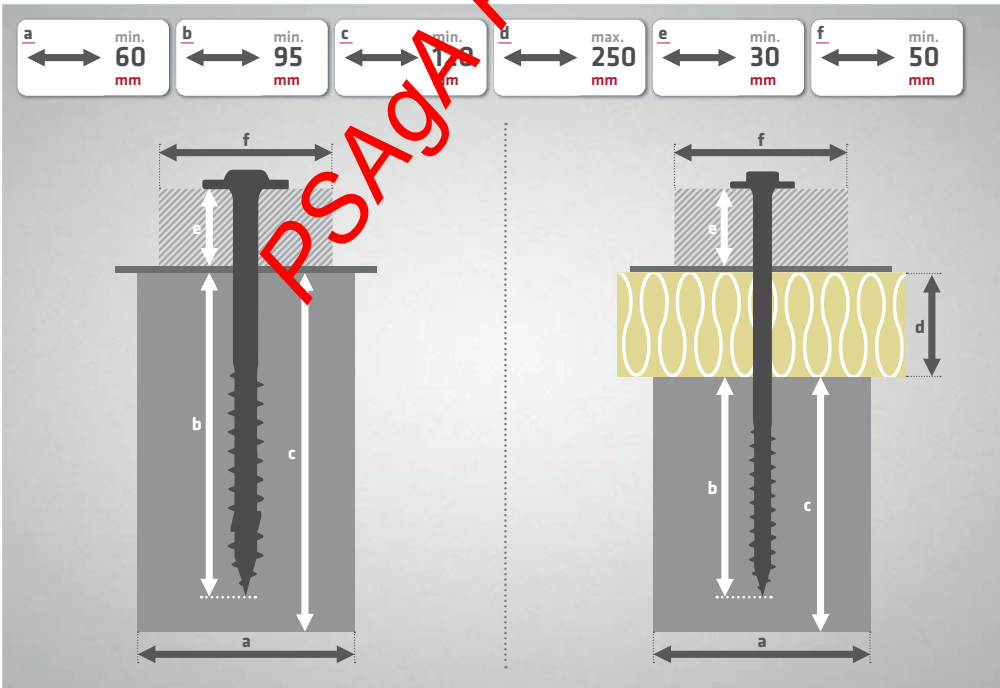
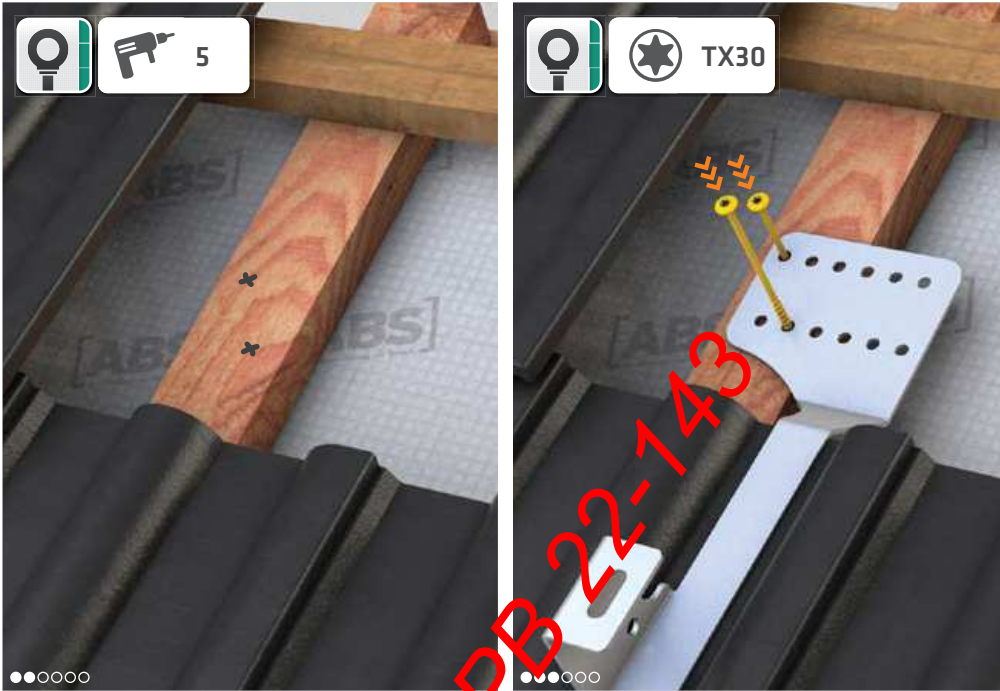




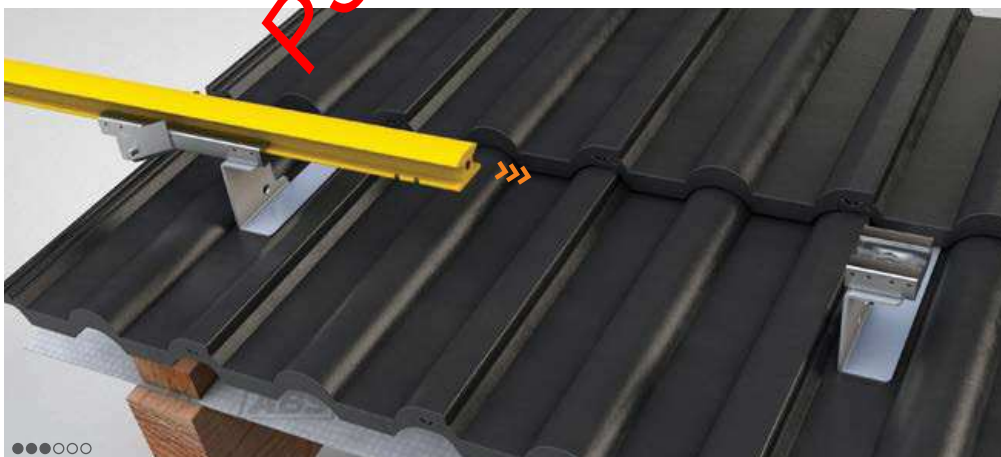


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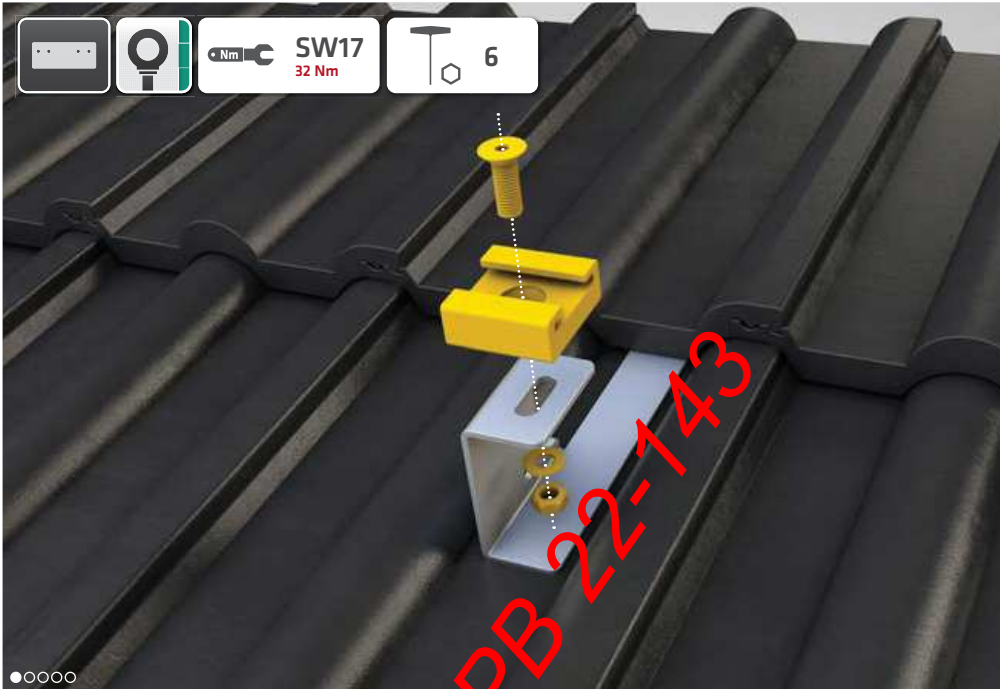




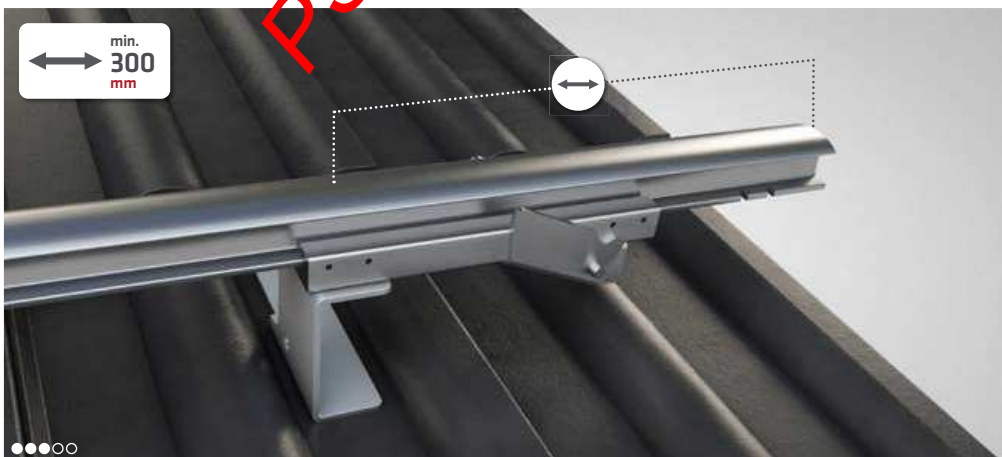
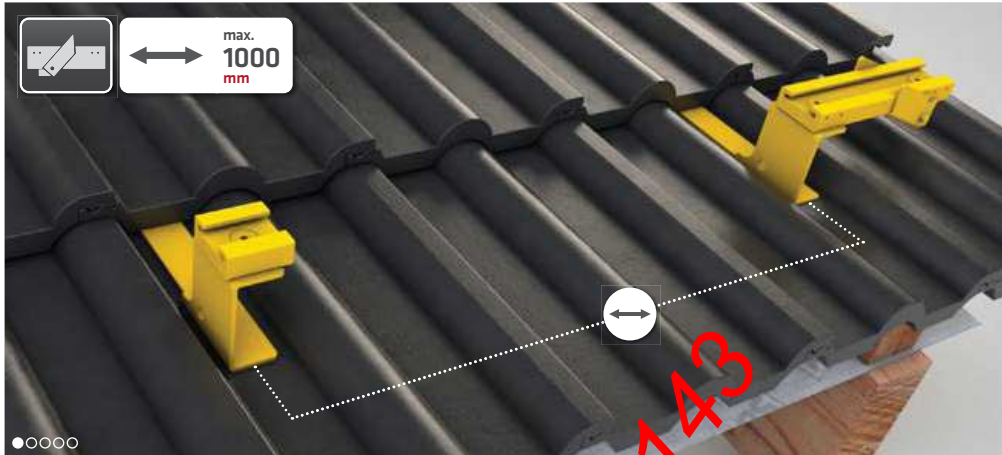




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ALWAYS ON TOP!

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Germany

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Fax: +49 28 32 972 81 - 285

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AP 9, Februar 2023



[instagram.com/abssafety](https://www.instagram.com/abssafety)



[youtube.com/abssafetygmbh](https://www.youtube.com/abssafetygmbh)

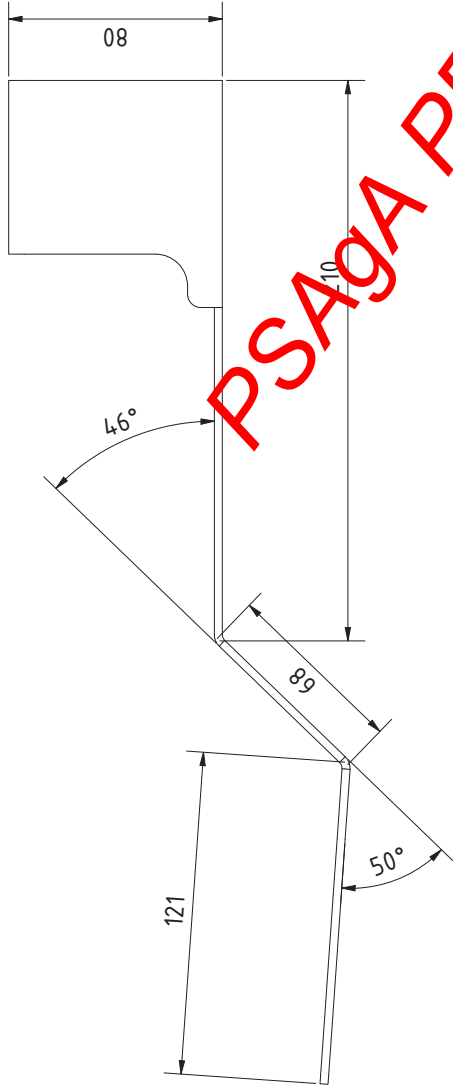
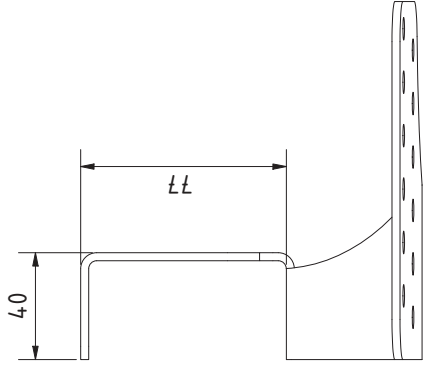


[facebook.com/ABS.Safety](https://www.facebook.com/ABS.Safety)

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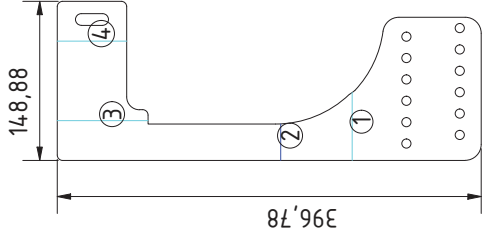
Biegeinrichtertabelle


Nr.	Öffnungswinkel	Biegewinkel	Radius	Biegewerkzeug
1	130 grd	50 grd	3,00 mm	OW202/K R1/28 H120 WB 350
2	-134 grd	-46 grd	7,05 mm	OW202/K R1/28 H120 WB 350
3	90 grd	90 grd	2,80 mm	OW202/K R1/28 H120 WB 350
4	90 grd	90 grd	2,80 mm	OW202/K R1/28 H120 WB 350

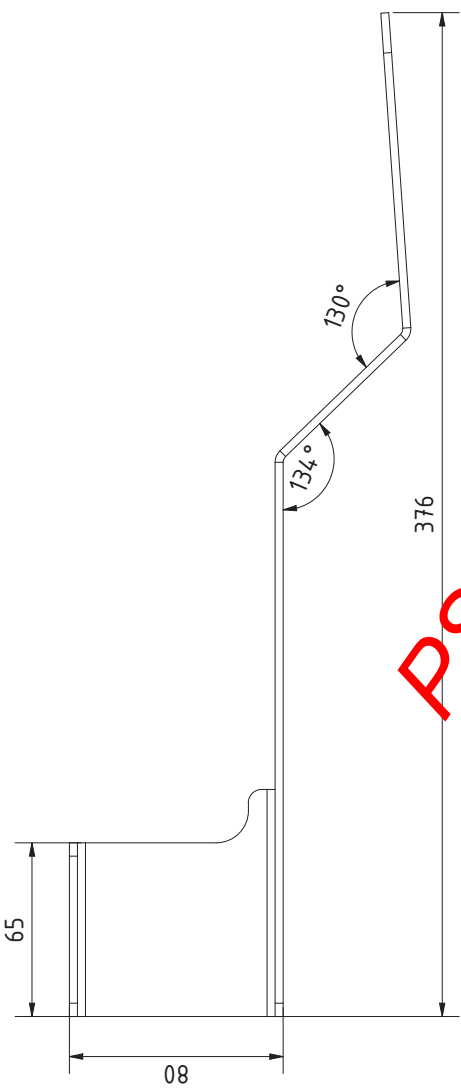
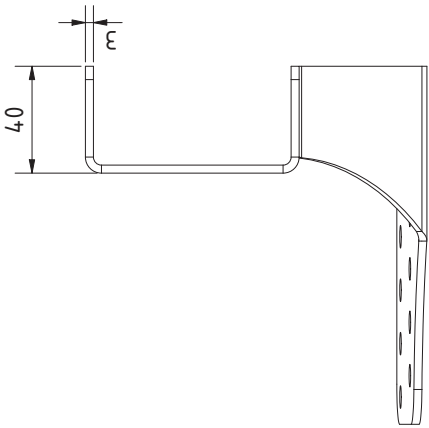


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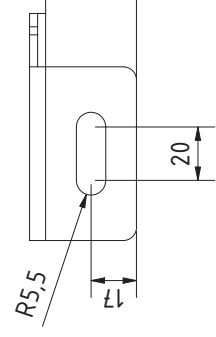
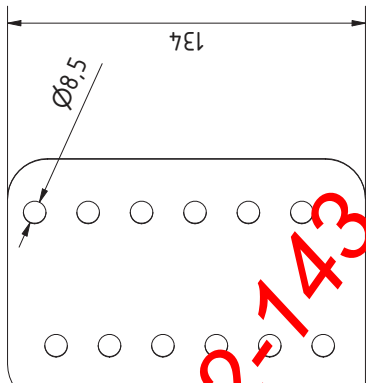
In Arbeit



Name (verantwortl.): Konstr./Teil:		 ABS Absturzicherung mit System		Maße ohne Toleranzangabe nach ISO 2768 m			
Projekt-Nr. Project-No.				Format Size		A3	
Artikelnummer Item Number		DH-AT		Zeichnungs-Nr./Drawing-No.		-	
Benennung Designation		Dachhaken AluTrax Fertigungszeichnung		Projektionsmethode 1 First angle projection method		Aend. Index	
Datum		21.11.2016		Maßst. Scale		1 : 2	
Gez.		SR		Projektionsmethode 1 First angle projection method		ISO 128	
Gepr.				Stueckgew., Unit weight			
Norm		OE		Werkstoff, Material		1.4301	
Datei, File		ENG-010844.idw		Blatt Sheet		1 von of	
				Datei, File		ENG-010844.idw	



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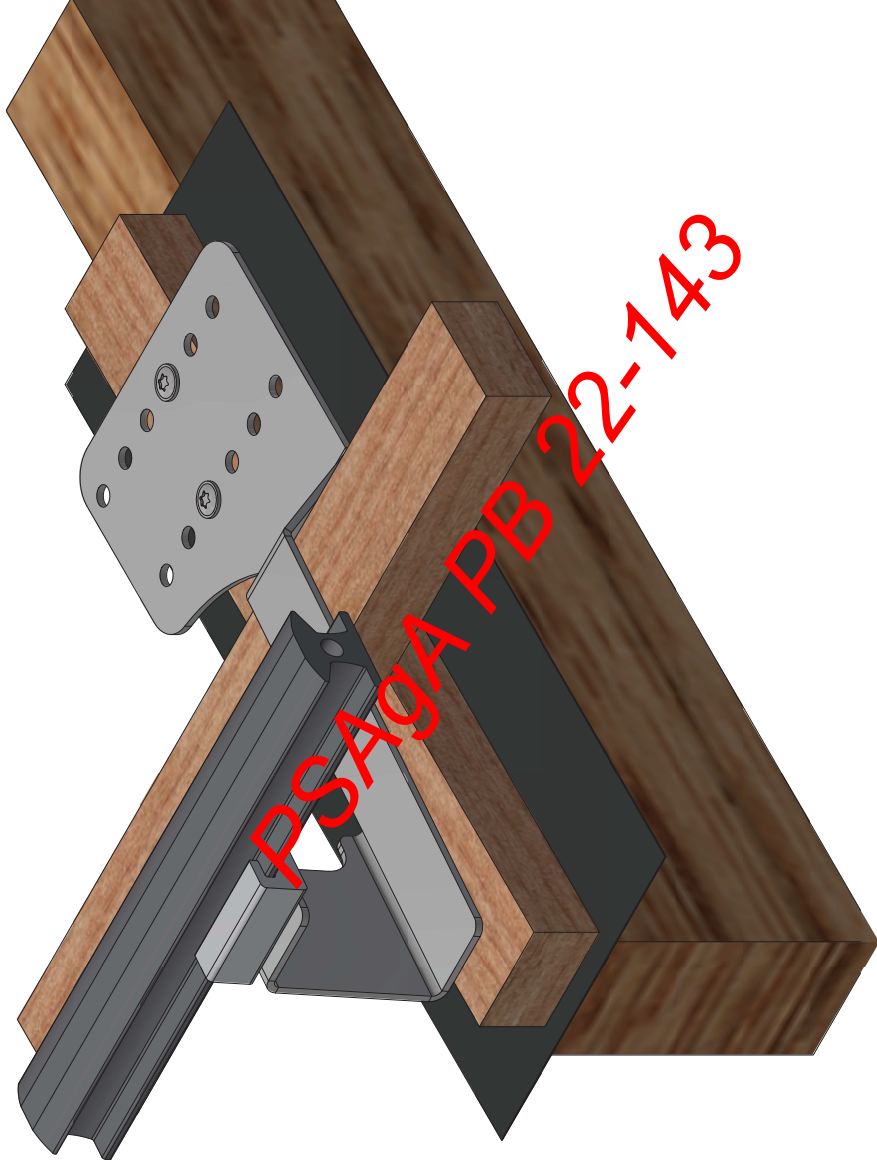


Projekt-Nr. Project-No.		Name (verantwortl.) Konstr./Tel.:	
Artikelnummer Item Number		Maße ohne Toleranzangabe nach ISO 2768 m	
Benennung Designation		Projektionsmethode 1 First angle projection method	
Datum	Name	Maßst. Scale	Projektionsmethode 1 First angle projection method
Gez. 21.11.2016	SR	1 : 2	ISO 128
Gepr.		Werkstoff, Material	Stueckgew., Unit weight
Norm		1.4301	-
OE		Datei, File	ENG-010844.idw
		Format Size	A3
		Zeichnungs-Nr./Drawing-No.	ENG-010844
		Aend. Index	-
		CAD	Blatt Sheet 2
			von of 2




DH-AT

Dachhaken AluTrax
Fertigungszeichnung



In Arbeit

Name (verantwortl.): Konstr./Tel.:		 ABS Absturzicherung mit System		Maße ohne Toleranzangabe nach ISO 2768 m	
Teile ID: Part ID: Artikelnummer Item Number Beschreibung Description				Format Size	Zeichnungs-Nr./Drawing-No.
Datum		Name	Maßst. Scale	Projektionsmethode 1 First angle projection method	A3 ENG-023953 -
Gez. 12.08.2022		SR	1 : 2	ISO 128	
Gepr.			Werkstoff, Material	Stueckgew., Unit weight	
Norm		OE			
			Datei, File	ENG-023953.idw	CAD Blatt Sheet 1 von of 1

Frei von Produktionsrückständen

Mill Test Certificate

MILL'S TEST CERTIFICATES
PO 1103216833 - SO 1101145300 - CONTRACT HQUT7A1 COLD ROLLED
PRODUCT NAME: STAINLESS STEEL SHEET IN COIL
PRODUCER YUSCO

客戶: DUFERCO SA
產品名稱: STAINLESS STEEL SHEET IN COIL
鋼種: 1.4301/L.4307_C
規格: DIN EN 10088-4

表面品級: No.2B
品證號碼: B21230A15
日期: AUG.18
頁次: 1/1

高雄市岡山區興重里隆街600號
NO.600, XINGLONG ST., JIAYING TWP., GAOHSIANG DIST.
TEL: 886-7-623 2255 FAX: 886-7-623 3148-9



C	SI	Mn	P	S	NI	CR	N	MO	CU	化學成份	
										重量	數量
0.021	0.58	1.38	0.030	0.002	8.01	18.03	0.055	0.04	0.05	19.098	1
0.022	0.42	1.38	0.029	0.002	8.01	18.03	0.062	0.04	0.05	19.347	1
0.024	0.41	1.37	0.032	0.002	8.01	18.30	0.067	0.05	0.06	19.038	1
0.022	0.44	1.41	0.031	0.002	8.01	18.06	0.061	0.04	0.05	19.038	1
0.027	0.39	1.38	0.029	0.002	8.01	18.06	0.056	0.04	0.05	19.038	1
0.022	0.44	1.41	0.031	0.002	8.01	18.06	0.061	0.04	0.05	19.038	1
0.027	0.39	1.38	0.029	0.002	8.01	18.06	0.056	0.04	0.05	19.038	1
0.022	0.37	1.36	0.023	0.002	8.02	18.25	0.061	0.04	0.05	19.038	1
0.030	1.00	2.00	0.045	0.015	10.50	19.50	0.100			19.098	1
0.030	1.00	2.00	0.045	0.015	10.50	19.50	0.100			19.098	1
0.022	0.37	1.36	0.023	0.002	8.02	18.25	0.061	0.04	0.05	19.098	1
0.027	0.39	1.38	0.029	0.002	8.01	18.06	0.056	0.04	0.05	19.098	1
0.022	0.44	1.41	0.031	0.002	8.01	18.06	0.061	0.04	0.05	19.098	1
0.024	0.41	1.37	0.032	0.002	8.01	18.30	0.067	0.05	0.06	19.038	1
0.022	0.42	1.38	0.029	0.002	8.01	18.03	0.062	0.04	0.05	19.038	1
0.021	0.58	1.38	0.030	0.002	8.01	18.03	0.055	0.04	0.05	19.098	1

Tensile Stress	Elongation	A50	HRBW	HV	Min.	Max.	Tensile Test		Tensile Test	
							Proof Stress	1.0%	0.2%	1.0%
328	378	682	48	87	179	179	328	378	682	48
331	369	662	57	87	179	179	331	369	662	57
332	389	663	50	88	183	183	332	389	663	50
324	365	656	58	87	179	179	324	365	656	58
344	383	665	52	88	183	183	344	383	665	52
325	375	660	51	89	188	188	325	375	660	51

Heat No.	Dimension	QTY	Weight	Remarks	Remarks
TS554A02	3.00 mm * 1500 mm * Coil	1	19.347 kg	2 No repair by welding at all product processes.	2 No repair by welding at all product processes.
TS569D08	3.00 mm * 1500 mm * Coil	1	19.038 kg	3 The heat treatment temp is around 1050 C	3 The heat treatment temp is around 1050 C
TS569D08	3.00 mm * 1500 mm * Coil	1	19.038 kg	4 ASTM A240/A240M, ASME SA240/SA240M	4 ASTM A240/A240M, ASME SA240/SA240M
TS568D06	3.00 mm * 1500 mm * Coil	1	19.038 kg	5 AD 2000 W0M2/M10, PED 2014/68/EU	5 AD 2000 W0M2/M10, PED 2014/68/EU
TS568D28	3.00 mm * 1500 mm * Coil	1	19.093 kg	6 EN 10028-7, EN 10088-2	6 EN 10028-7, EN 10088-2
TS568C06	3.00 mm * 1500 mm * Coil	1	19.382 kg	7 AISI 304/304L	7 AISI 304/304L

Heat No.	Dimension	QTY	Weight	Remarks	Remarks
TS554A02	3.00 mm * 1500 mm * Coil	1	19.347 kg	2 No repair by welding at all product processes.	2 No repair by welding at all product processes.
TS569D08	3.00 mm * 1500 mm * Coil	1	19.038 kg	3 The heat treatment temp is around 1050 C	3 The heat treatment temp is around 1050 C
TS569D08	3.00 mm * 1500 mm * Coil	1	19.038 kg	4 ASTM A240/A240M, ASME SA240/SA240M	4 ASTM A240/A240M, ASME SA240/SA240M
TS568D06	3.00 mm * 1500 mm * Coil	1	19.038 kg	5 AD 2000 W0M2/M10, PED 2014/68/EU	5 AD 2000 W0M2/M10, PED 2014/68/EU
TS568D28	3.00 mm * 1500 mm * Coil	1	19.093 kg	6 EN 10028-7, EN 10088-2	6 EN 10028-7, EN 10088-2
TS568C06	3.00 mm * 1500 mm * Coil	1	19.382 kg	7 AISI 304/304L	7 AISI 304/304L

品管處長 General Manager of Quality Control
F. A. Huang



0035-CPR-A234

Subtotal 115.166 kg

above has been detected with free irradiation.
DNV CERT (reg-no 0058-2002-AQ-RGC-RVA)
DNV CERT (reg-no 0058-2002-AQ-RGC-RVA)
Surface finish) and dimensional check: OK.
Chemical Composition", "Tensile Test", "Hardness Test", "Bend Test",
to 3 /DIN EN 10204:2005.
(K TEST) have been accredited by A2LA (TESTING CERT #0958 02).

z: 33124101

FB3 GFKAS